

**CARE INSTRUCTIONS FOR HOME LAUNDERING  
INDURA® ULTRA SOFT® WITH EPIC® BY NEXTEC®**

Flame resistant fabrics by their very nature require proper consideration of washing and drying methods to maximize the performance life of the garment. Regular washing and care can rejuvenate the performance of EPIC by Nextec products, as body oils, dirt and other contaminants may diminish the water repellent properties. The following points are important to obtain user satisfaction for these garments.

**WASHING CONDITIONS:**

- (1) Use a water level sufficient for the quantity of clothes washed. Do not overload the washer.
- (2) Use a quality detergent in the manufacturer's recommended amount for effective cleaning. Where possible, phosphate built detergents are preferred for this purpose.
- (3) Use soft water for the best washing performance.
- (4) Machine wash up to 140 °F with like colors. Use a setting with an extra rinse if possible.
- (5) **DO NOT USE CHLORINE BLEACH (SODIUM HYPOCHLORITE) OR HYDROGEN PEROXIDE EITHER SEPARATELY OR IN DETERGENTS.**
- (6) **DO NOT USE TALLOW SOAP.**
- (7) Do not use fabric softeners.

**DRYING CONDITIONS:**

- (1) Use the minimum temperature setting to dry clothes in a practical time. A permanent press cycle with cool-down is preferred.
- (2) Do not use dryer sheets.
- (3) Remove clothes immediately when dry
- (4) Clothes may be touched up with a hand iron if necessary. Do not use starch.

Indura Ultra Soft with EPIC by Nextec may be dry-cleaned using clear solvents only.

04-08-04